

order 1486



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DAS
13
9-89

RBE350A93-5400-00-19
Job Sheet 172729



Part No: RBE350A93-5400-00-19

Job Qty: 1 ea

MAR 02 2018

Part Name: Emblem, Arriel Engine Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG 18.02.20 REV:4C IPP REV A 18.02.20 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		2/28/18	0.00	0.00	Purchasing		AT 18/03/13
110	Packaging	1 pcs		2/28/18	0.00	0.00	Packaging2		ADAS 18/03/13
120	QC	1 pcs		2/28/18	0.00	0.00	QC6		11
130	Packaging	1 pcs		2/28/18	0.00	0.00	Packaging3-1		MAR 1 1 2018
140	QC21-SA	1 Ea		2/28/18	0.00	0.00	QC21		MAR 14 2018

Part Op 100 - Issue P/O: E-mail or Ship electronic file and or dwg to vendor Manufacture as per Dwg and supplied
Descriptions: files Possible supplier: Studio Leterage Material release note is required.

P/O: 039193

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A93-5400-00-19P	Emblem, Arriel Engine Support	1 Ea (1 ea)	100-Purchasing	5050543

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBE350A93-5400-00-19P	1	0	0

exp. 19/03/13

Part Specifications

Specifications could not be found.

Plex 2/21/18 2:17 PM Dart.Gagnon.Michelle



Emblem, Arriel Engine Support

PART NO: RBE350A93 – 5400 – 00 – 19
Serial No/Batch: S050554
Revision:
Operation: Packaging
Change No:

Mfg Date: 03/13/18
Job No: 172729

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	CHANGE FROM M8x1.25 x 190.5mm long HOOK BOLT & HARDWARE BECAUSE OF AVAILABILITY.	11/20/08	WP
2	CHANGED PIPE CORNER RADIUS FROM R4.5 TO R2.5 PER DIE AVAILABILITY.	2/13/09	WP
3	CHANGED TO A 3 PIECE DESIGN	2/10/12	JAG
4	CH'D Ø1/2 X .065 TO Ø5/8 X .095. CHANGED SOURCE FOR -9 FROM STANLY TO GRAINGER -1 CHANGED -15 HOOK BOLT TO -9 HOOK BOLT. ADDED 1.00 DIM FOR BUSHING -3 CH'D Ø.563 TO Ø.625 S.F. FOR -5. CH'D THRU TO ID TO THRU 1 WALL -25 CH'D THRU TO ID TO THRU 1 WALL	5/4/12	JAG
4A	ADDED -3 FABRICATION LAYOUT.	10/22/12	RJC
4B	-3 ADDED NOTE A & CHANGED REFERENCE DIMENSION CALLOUTS (21.50) FROM 21.50 REF	1/3/13	BIM
4C	CORRECTED T/N WAS RBEA93-5400-00 IS RBE350A93-5400-00. -5 ADDED DWG. -13 ADDED B/O INFO MCMMASTER CARR # 90866A140.	5/23/14	DJN

SEE NOTE

T/NO EMBLEM
BLACK 3/4IN
LETTERS

RBE350A93-5400-00
ASSEMBLY

T/NAME EMBLEM
BLACK 3/4IN
LETTERS

ADD BLK/WHT DYMO
LABEL WITH S/N
"MADE IN USA"

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172729
FEB 21 2018

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	WELDMENT		USE -3 & -5	2
	1		-3		TUBE FRAME	DOM	Ø1 x .120 WALL x 30-1/2 (ADD EXTRA FOR BENDING & CUT LENGTH)	3
	2		-5		BUSHING	DOM	Ø5/8 x .095 WALL x 1	7
1		B/O	-7		WASHER	PLAIN	Ø3/8 I.D. x Ø13/16 O.D. MCMMASTER-CARR #91083A031	4
		B/O	-9	2	HOOK BOLT	PLATED	3/8-16 UNC x 7-1/4 LONG GRAINGER #4PB84	1
		B/O	-11	2	WASHER	PLATED	Ø3/8 I.D. x Ø.734 O.D. MCMMASTER CARR #94744A265	1
		B/O	-13	2	WING NUT	PLATED	3/8-16 UNC MCMMASTER CARR #90866A140	1
		B/O	-15	2	FEET	BLACK RUBBER	Ø1 x 1-9/16 HEIGHT MCMMASTER-CARR #2517T75 BLACK	1
		B/O	-17	1	EMBLEM, TOOL No.	PLASTIC	SIGNS NOW 3/4" LETTERS	1
		B/O	-19	1	EMBLEM, ARRIEL ENGINE SUPPORT	PLASTIC	SIGNS NOW 3/4" LETTERS	1
		B/O	-20	1	DYMO LABEL	VINYL		1
			-21	2	WELDMENT			1
1			-23		LEG	DOM	Ø1.00 X .120 WALL X 20-1/4	4
1			-25		INSERT	DOM	Ø3/4 X .095 WALL X 4-1/4	5
		B/O	-27	2	QUICK-RELEASE BUTTON	S.S.	Ø9/16 MCMMASTER-CARR #92988A670	6

NOTES:

1. INSERT -27 INTO THE INNER TUBE OF -21.
2. REF. EUROCOPTER T/N: 350A93-5400-00.

RED BARN MACHINE
ARRIEL ENGINE SUPPORT

DWG NO.	RBE350A93-5400-00	REV	4C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED: <i>D. West</i>	
DECIMALS		FINISH	
XXX ± .005		SPEC	
XX ± .01		USED ON MODEL	
X ± .1		EUROCOPTER AS350A	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE 1:8	
		DATE 11-20-08	
		SHEET 1 of 7	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039193

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039193

PO Date: 3/5/18

Due Date: 3/14/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 05 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBE350A93-5400-00-17P			Emblem, Tool Number	Firmed	3/14/18	6 Ea	0 Ea	6 Ea	\$15.00/Ea	\$90.00
Line Item Note w/o no. 172728											
2	RBE350A93-5400-00-19P			Emblem, Arriel Engine Support	Firmed	3/14/18	6 Ea	0 Ea	6 Ea	\$16.66666/Ea	\$100.00
Line Item Note w/o no. 172729											
3	RBW6205G00632-3G-77P			Sticker	Firmed	3/14/18	6 Ea	0 Ea	6 Ea	\$12.50/Ea	\$75.00
Line Item Note w/o no. 173048											
4	D3997-27P			Placard	Firmed	3/14/18	12 Ea	0 Ea	12 Ea	\$6.6666/Ea	\$80.00
Line Item Note w/o no. 173459											
Grand Total:											\$345.00

Order Notes

rec'd
AT 18/03/18
CL

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039193

Packing Slip N°:

WO#22091

Part N°:

Serial N°:

Description: RBE35GA93 5400-00-19

RBE35GA93 - 5400-00-19,

R13W16205G00132 - 36-77

Quantity:

6, 6, 6, 12

Certification:

+ D3G97-37P

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery + 3m

14 year shelf life.

APPROVAL:

Valerie Young

DATE:

Signature:

[Handwritten Signature]

March 12, 18

Title:

office administrator